



P1-1-1

1.1. Overview

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• Introduction

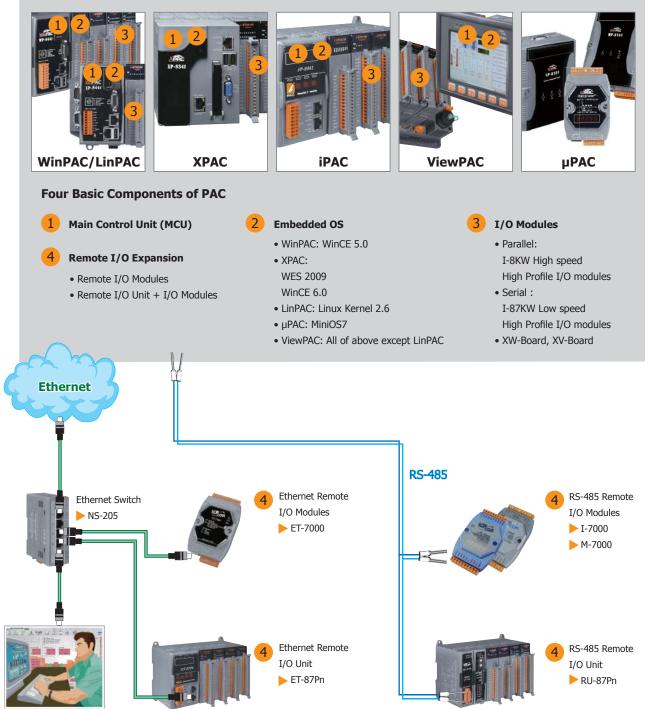
PAC: Programmable Automation Controller

The PAC family of ICP DAS includes WinPAC, XPAC, LinPAC, iPAC, ViewPAC , Motion PAC and μPAC for different requirements in OS, CPU and development platform.

This new exciting PAC family offers a flexible, versatile and economical solution to a wide range of applications from Data-Acquisition, process control, test & measurement, Motion Control to energy & building management.

The PAC family comprises a central processor (CPU), power supply, I/O bus, communication interfaces, front panel control facilities and connectors to plug in various I/O modules.

PAC family



Advantages of the PAC

- PAC \doteq IPC+PLC, buy one get more
- Intelligent management controller
- Cost effective
- best price/ performance
- Versatile I/O expansion
- More reliable (VS. IPC) Fan-less design Wide temperature range WinCE/Linux OS support

WP-5000

LP-5000

µPAC-7186EX

WinPAC

LinPAC

ViewPAC

µPAC-5000

• Compact size (VS. IPC) DIN-Rail support. PLC look-like

 $PAC \Rightarrow IPC + PLC$

XPAC

iPAC

<u>.</u>

- More peripherals support (VS. PLC) Support Ethernet, USB, VGA
- Flexible programming support (VS. PLC) Support C/C++/C#, .Net, BASIC/VB,...etc.

WP-5231



• Features

1. Powerful embedded OS

OS	PAC	Software Development Tool
WES2009	XP-8000-Atom, XP-8000	VS .NET 2005/2008, VC6, CB6, Delphi, BCB
WinCE 5.0/6.0	XP-8000-Atom-CE6, XP-8000-CE6, WP-8000, WP-5000, VP-25W1	VS .NET 2005/2008, ISaGRAF, InduSoft
Linux kernel 2.6	LP-8000, LP-5000	C language
MiniOS7	iP-8000, I-7188, uPAC-7186, uPAC-5000, VP-2111	C language, ISaGRAF

2. Powerful Hardware Design

The PAC family of ICP DAS with powerful hardware design can operate in harsh, electrically noisy environments and provide faster & more professional performance. This has been achieved through attention to the following:

Built-in Dual Watchdog Timers

The integrated watchdog circuit will reset the CPU module if there is a failure in either the hardware or software.

Wide Operating Temperature

The PAC product is designed to operate under a very wide temperature range from -25 °C \sim +75 °C.



Easy-to-Install

The PAC family is easy-to-installed by either DIN-Rail mounting or Rack mounting. Input signals can be connected to the unit with easy using plug in signal connectors.



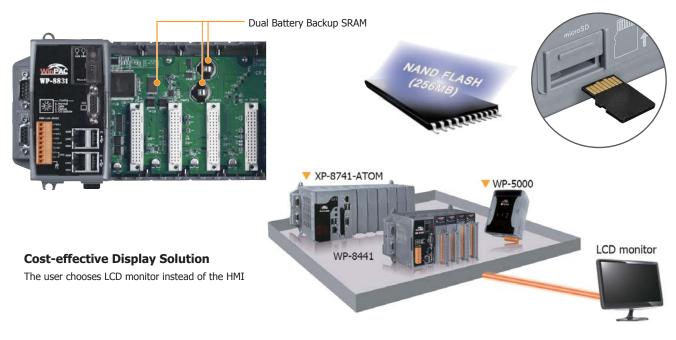
DIN-Rail Mounting

Input Protection circuitry

The protection circuitry on both the network and power supply protects the system from external signals such as main spikes and ambient electrical noise. In addition the central processing modules are isolated three ways from external signals. This is through I/O isolation of 3 kV, network isolation to 3 kV and power isolation to 1000 V.

Support Flash, SRAM/SDRAM/DDR SDRAM, Battery-backup SRAM or microSD

PAC family provides various memory storages, such as Flash, SRAM/SDRAM/DDR SDRAM, battery-backup SRAM disk or microSD.

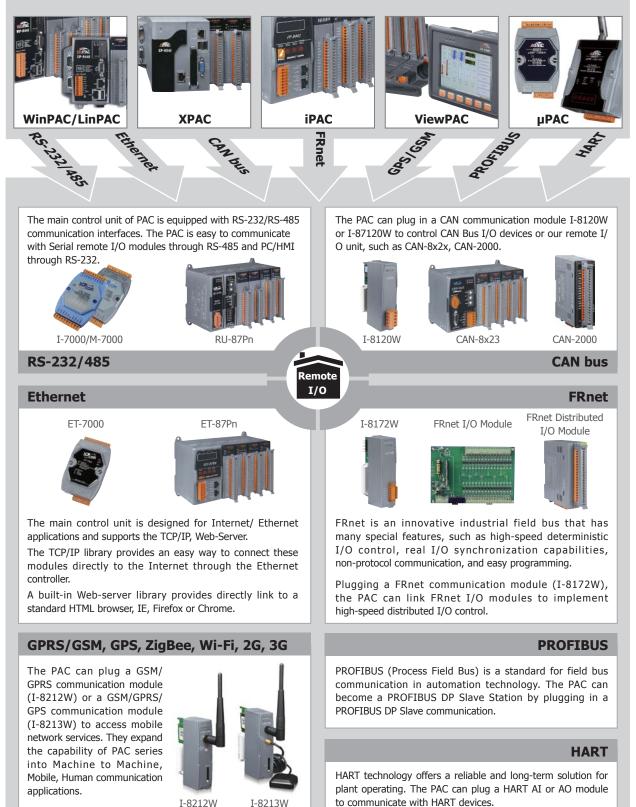


3. Powerful Communication and Networking

The PAC family is featured with the powerful communication and networking ability to connect with other PAC, devices, I/O modules and other systems through RS-232, RS-485, Ethernet, CAN/CANopen/ DeviceNet or FRnet bus etc. The PAC family also supports the GPRS/GSM, GPS, ZigBee, Wi-Fi, 2G, 3G modules for wireless applications. In addition, the HART and PROFIBUS modules with PAC family can be applied in the

PAC family

high security environments.

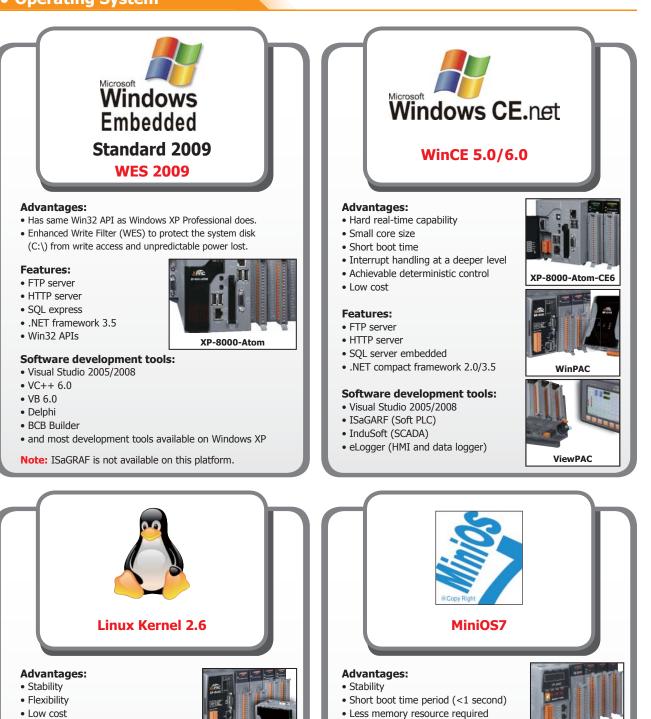


I-8212W

Overview



Operating System



- Low cost
- Powerful software and development tools
- Open and standard programming environments

Features:

- Open source
- Small core size
- Support for XWindows
- Support for service: Web, FTP, Telnet and SSH server
- GNU Toolchain for Windows and Linux operating systems

LinPAC

Support programming:

- GNU C
- GUI



Features:

 Antivirus ability • Internet connectivity

C Language

• Faster watchdog response time

• Rich libraries & demo programs

Support Programming:

SoftPLC Logic (ISaGRAF)

• DOS-like embedded OS

• Free IDE development: MiniOS7 Studio

ViewPAC

iPAC

uPAC

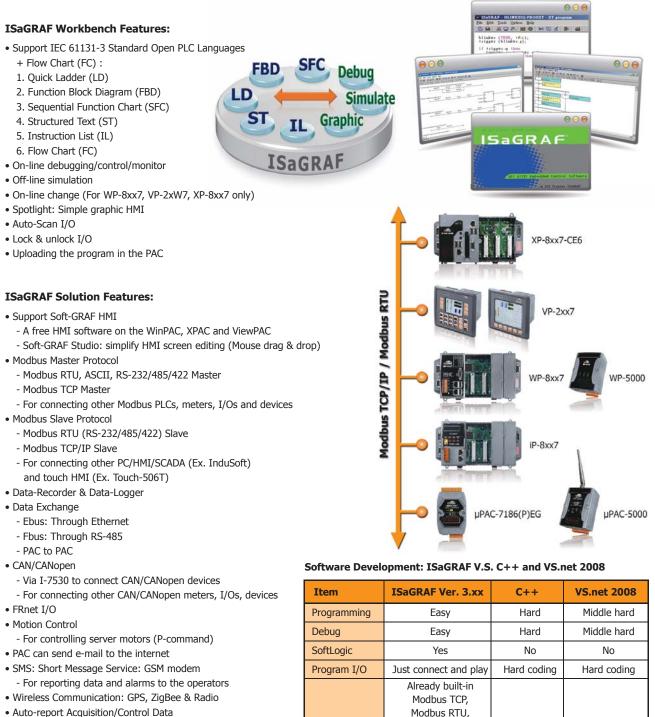
- ICP DAS CO., LTD.

Software

1. ISaGRAF (SoftPLC Solution)

ISaGRAF is a powerful SoftLogic package on the industrial market. ISaGRAF Workbench is a PLC-like development software running on Windows 95/98/NT/2000/XP/Vista/7 and its ISaGRAF Runtime application programs can run on any ISaGRAF PACs such as WP-8xx7, VP-2xx7, XP-8xx7-CE6, iP-8xx7, µPAC-7186(P)EG etc. Using ISaGRAF PACs, the control/monitor systems can easily implement industrial level of real-time data acquisition and data/devices control via wiring or wireless network in various industries.

Application area: data acquisition system, distributed control system, factory and building automation, motor control, remote I/O system, wireless control system...



Communication

E-mail: sales@icpdas.com

- Redundant Solution : Hot-swap/Ethernet
- Construction Stress Monitoring: VW sensor and Carlson strain gauge inputs solutions (Bridge/dam/building...)

Hard coding

Hard coding

Modbus ASCII,

DCON, SMS, e-mail, TCP,

UDP, ...



• Soft-GRAF Studio: Create a Colorful HMI by Graphical Drag-and-Drop Operation

Soft-GRAF Studio is an HMI (Human Machine Interface) software developed by ICP DAS which allows user to create his colorful HMI application running with the control logic in the same ISaGRAF WinCE series PAC: XP-8047-CE6/8347-CE6/8747-CE6, WP-8137/8437/8837, WP-8147/8447/8847 and VP-25W7/23W7 ISaGRAF PAC. User can edit the HMI screen by Soft-GRAF Studio using the graphical drag and drop operation. And use ISaGRAF to design the control logic by PLC Languages (Ladder, ST, FBD.....).

Soft-GRAF Studio HMI Software



http://www.icpdas.com/products/Software/Soft-GRAF/soft-graf.htm

• Soft-GRAF Studio Features:

Soft-GRAF Studio:

Easy HMI screen editing (Mouse drag and drop) No programming is reguired to implement HMI editing.

- Support various and colorful HMI objects: Page (Max. 200, support password security) Numeric (Input, input security, display) Text (Dynamic/static text display)
 Picture (Animated/static picture display)
 Moving Trace (1-axis or 2-axis)
 Bar-meter (Vertical/horizontal dynamic display)
 Buttons displayed as text
 Buttons displayed as Picture
 Built-in various objects (Will be more)
- Multi-language: English, Traditional Chinese, Simplified Chinese, Russian, etc.
- HMI behaves smoothly

Soft-GRAF Studio

• Soft-GRAF Studio Online Tutorial:

The Soft-GRAF Studio website provides a tutorial video for online or downloaded learning. Through the seven and a half minutes, you will learn the software download, installation, HMI pages design and program downloading to the controller. Such a total tutoring will let you know that using the Soft-GRAF Studio is so easy!!

• My Sweet Home Demo Video:

"My Sweet Home" is a simple demo of an interesting animated application. The intuitive operating HMI looked like the screen of mobile phones or tablet PC and you can test it intuitively even without connecting to the I/O modules. The "My Sweet Home" video is this demo operation video. By watching this video, customers can feel how powerful and how colorful of the Soft-GRAF Studio will be even it is a free software.







3. InduSoft (SCADA Solution)



Introduction :

InduSoft Web Studio is a powerful, integrated collection of automation tools that includes all the building blocks needed to develop modern Human Machine Interfaces (HMI), Supervisory Control and Data Acquisition (SCADA) systems, and embedded instrumentation and control applications.

InduSoft Web Studio's application runs in native Windows NT, 2000, XP, CE and CE .NET environments and conforms to industry standards such as Microsoft .NET, OPC, DDE, ODBC, XML, and ActiveX. We provide the InduSoft bundled driver to integrate InduSoft software into ICP DAS products (IO Modules: I-7000, I-8000, I-87K; PACs: WinPAC, WinPAC, XPAC) for SCADA system.

Integrated with ICP DAS PACs :

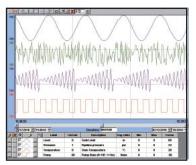
InduSoft has been integrated into ICP DAS various PACs including WinPAC, ViewPAC, XPAC and XPAC-CE6. The following is the advantages when using InduSoft with ICP DAS PACs.

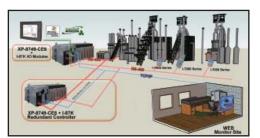
	Features
WinPAC	 Stable and high performance-to-price ratio small SCADA system Rapidly and easily develop I/O integrated graphic supervisory control system
ViewPAC	 Provide integrated touch HMI/SCADA system solution Suitable for spatial narrow and small machine control system
XPAC	 High performance and various Win32 API and Tool integrated SCADA system Easily integrate third party software for multi-purpose application
XPAC-CE6	Provide the best choice for high efficiency real time embedded systemSuitable for massive data acquisition and processing centralized system

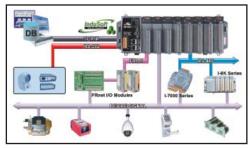
Features:

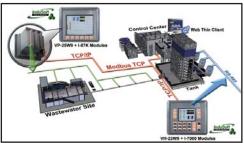
- Elegant Graphics
- Multi-Language
- Database (Access, Excel, SQL, Oracle...)
- Recipes and Reports
- Online and History Alarm / Trend
- Various Communication Driver (DCON, Modbus, OPC, DDE, TCP/IP...)
- Remote Web Client Control & Security
- ActiveX (GSM / SHM / COM /WEB provided by ICP DAS)
- System Redundancy
- Others (VBScript, E-mail, FTP, SNMP...)







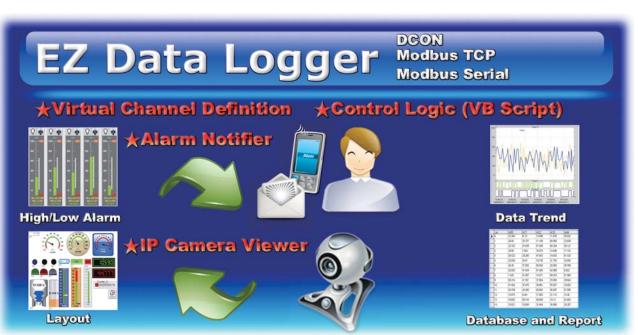








4. EZ Data Logger



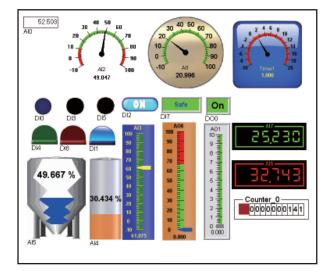
EZ Data Logger is the software that ICP DAS provides for users to easily build a SCADA system on Windows 2000/XP/Vista. It comes with two versions, "Lite" & "Professional". The Lite version is not only full-functioned but free to all ICP DAS users!

EZ Data Logger is a small data logger software. It can be applied to small remote I/O system. With its user-friendly interface, users can quickly and easily build a data logger software without any programming skill.

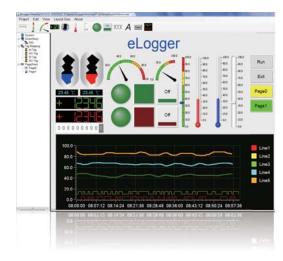
Features:

- Support DCON, Modbus RTU, Modbus ASCII, Modbus TCP protocols
- Support multiple COM Ports and TCP/IP connections
- Support Virtual Channel definition
- Support Control Logic (VB Script)
- Support Alarm Notifier (by sending SMS to cell phone or E-Mail)
- Flexible module configuration (different description and color)
- Flexible workgroup configuration
- Real time data trend (with zoom in and zoom out)
- Each trend line can store more than 86400 records.
- Provide Layout view
- Provide IP Camera Viewer
- Access database supported (can be exported to Excel file or CVS file)
- Provide Reporter to print trend line or data
- Provide High/Low alarm with audio warning
- Can search for DCON (I-7000/8000/87K) modules and Modbus (M-7000) serial modules
- Provide Value scaling
- All operations are done by click mouse and enter value.





5. eLogger



eLogger is an easy-to-use software to implement HMI and data logger on our Windows CE.NET 5.0/6.0 based PACs (XPAC, WinPAC and ViewPAC) for simple I/O monitoring and controlling systems. It can save your money and shorten time-to-market. eLogger can quickly and easily develop an application with flexible I/O configuration. The developing can be completed in just 5 simple steps:

- Step 1: configuring I/O modules
- Step 2: configuring data logger
- Step 3: designing HMI layout pages,
- Step 4: uploading the project to WinPAC/ViewPAC,
- Step 5: running it.

In the simple steps, there is no need of software programming knowledge. And if you want to add more powerful functions, eLogger also provides a flexible "shared memory" interface to allow your VS.NET and ISaGRAF programs co-work with it. eLogger currently supports I-87K series I/O modules on local slots. In the future, it will support I-8K series I/O modules on local slots and remote I/O modules over RS-485, Ethernet with DCON and Modbus protocols. With the various I/O module series, you can find I/O modules to suit various configurations.

Features: 1. PAC Support:

- Developer: Windows 2K, Windows XP, Windows Vista, Windows7
- Run time target: Windows CE.NET 5.0/6.0 platform, such as XP-8x4x-CE6 series, WP-8x3x series, WP-8x4x series, VP-23W1, VP-25W1

2. I/O Module Support:

- High speed local I/O (not available): I-8K series
- Low speed local I/O: I-87K series
- RS-485 remote I/O (not available): I-7000, M-7000, RU-87Pn, Modbus/RTU/ASCII devices
- Ethernet remote I/O (not available): ET-7000, ET-87Pn, Modbus/TCP devices
- 3. Signal Type of I/O Modules:
 - DI, DO, AI, AO, counter, frequency, DI with latch function.



- 4. Communication (not available)
 - RS-485: DCON master, Modbus/RTU master, Modbus/ASCII master
 - Ethernet: DCON master, Modbus/TCP master

5. HMI

• Elements: button, text box, linear gauge, angular gauge, LED numeral, LED indicator, tank, label, trend line.



- 6. Real Time Data Trend
- Zoom in and zoom out
- Max. of 5 trend lines in one page.

11. Logic Control Programming

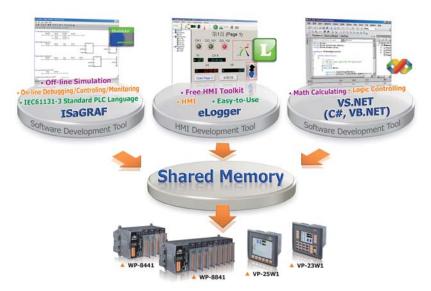
Via the " shared memory ", you can choose ISaGRAF or VS.Net to develop a logic control program and co-work with the elogger. Your programs can access the data of I/O module and exchange other temporary data through the "shared memory". You can focus on the logic control programming.

- ISaGRAF (IEC61131-3 standard PLC languages) (Refer to ISaGRAF FAQ-115)
- Visual Studio .NET (C#, VB.NET) for Window CE.NET 5.0/6.0

- 7. Value Scaling
- 8. Account Management
- 9. Remote Maintenance (not available)
- 10. Data Base

Vol. PAC 2.0.00

- Local data base: SQL embedded.
- Remote data base(not available): SQL 2005 on Windows platform.



Overview



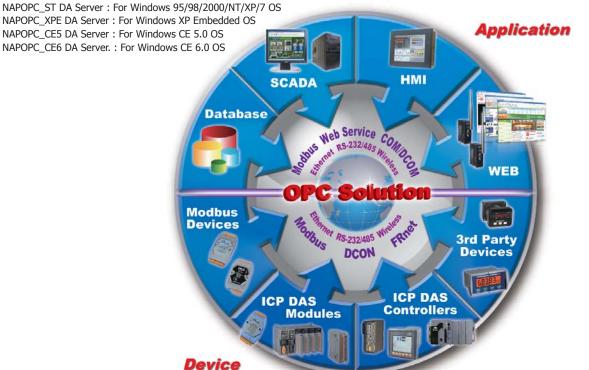
Overview

6. NAPOPC DA Server

NAPOPC DA Server is a **free** OPC DA Server (**The "OPC" stands for "OLE for Process Control" and the "DA" stands for " Data Access")** provided by ICP DAS running on WinPAC, ViewPAC, XPAC, WinCon and PC with Windows 95/98/ME/2000/NT/XP operating systems. **NAPOPC DA Server** provides many benefits to users such as reduce time through lower system integration costs, integrate easily with plugand-play SCADA/HMI/Database, connect and interoperate easily to custom applications, access to data by anyone in the automation hierarchy, reduce troubleshooting and maintenance cost, write to devices synchronously and asynchronously (not possible before OPC).

Using SCADA/HMI/Database software program, system contacts and obtains data from NAPOPC DA Server either on the same computer or on another computer. SCADA/HMI/Database makes a request and NAPOPC DA Server fulfills the request by gathering the data of ICP DAS modules and third-party devices to SCADA/HMI/Database.

For different OS of PAC products, ICP DAS provides several professional DA Servers, such as:



Features:

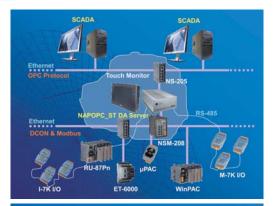
- Easy-to-use explorer-style user interface
- Multi-thread communication
- Auto search & Auto generate
- Support Modbus devices
- Provide "OPC to Modbus" service
- Support Host Watchdog
- Unique design:
- Active data transmission mechanism
- OPC Client can select the document in the DA Server during runtime
- Open application programming interface

Support :

- ICP DAS I-7K/I-8K/I-87K/M-7K/tM Series I/O modules
- ICP DAS ZigBee I/O
- ICP DAS Ethernet I/O
- ICP DAS FRnet Remote I/O
- Support third party Modbus devices
- ICP DAS PACs which support Modbus protocol
- Compatible with most development platforms (Visual C++, Visual Studio .Net)
 Compatible with all local and remote OPC Client
- (Remote Accessing using DCOM technique)
- Compliant with OPC specification V2.0

Applications :

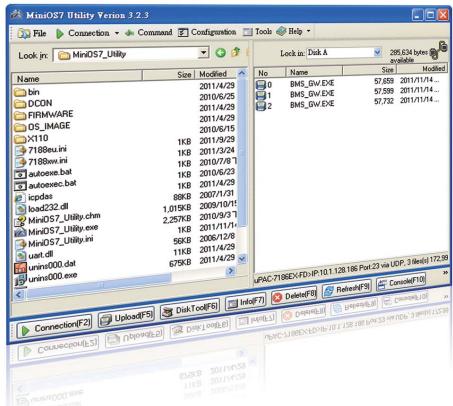
- Protocol Conversion Application
- VxComm Application
- Wireless I/O Application
- Active Server to Client Communication Application
- Direct Cross-Process I/O Access Application





7. MiniOS7 Utility

MiniOS7 Utility is a tool for configuring, uploading files to all products embedded with ICP DAS MiniOS7. It can allow users to remotely access the controllers (7188E,8000E, ...etc) through the RS-232 or Ethernet.



1. Features:

- Supported connection ways
 - 1. COM port connection (RS-232)
 - 2. Ethernet connection (TCP & UDP)
- Maintenance
 - 1. Upload file(s)
 - 2. Delete file(s)
 - 3. Update MiniOS7 image
- ► Configuration
 - 1. Date and Time
 - 2. IP address
 - 3. COM port
 - 4. Disk size (Disk A, Disk B)
- Check product information
 - 1. CPU type
 - 2. Flash Size
 - 3. SRAM Size
 - 4. COM port number
 - etc.
- ► Including frequently used tools
 - a. 7188XW (console mode utility in RS-233 connection)
 - b. 7188EU (console mode utility in Ethernet connection)
 - c. 7188E (console mode TCP/IP client)
 - d. SendTCP (to test TCP/IP connection)
 - e. Send232 (to test RS-232 connection)
 - f. VxComm Utility

2. PC System Requirements :

Windows 95 /98/NT/2000/XP/Vista/7

3. Supported Products:

- 1.7188XA
- 2.7188XB
- 3.7188XC
- 4. 7188EX/7186EX series
- 5. All I-8000 series
- 6. iView100
- 7. ET-7000 series



8. MiniOS7 Studio (C language Solution)

MiniOS7 is an operating system specially designed for our PACs (Programmable Automation Controller). It has won worldwide praise and recognition for its stability, compactness, efficiency and cost-effectiveness. Now a latest cool MiniOS7 IDE tool is released to quickly and easily develop various projects for different purposes.

MiniOS7 Studio, the Integrated Development Environment (IDE) for MiniOS7, provides comprehensive set of features, such as customizable editor, integral debugging guide, online demo programs support, full source code analyzer, projects manager...etc. These features enable easy coding and execution of programs that will enhance your productivity and programming experience. You could create numerous innovative customized applications to help clients solve difficult problems and implement their new ideas.



Features:

- 1. Integrated platform for development.
- 2. Flexible and customizable plug-ins for rich and easy operating.
- 3. Full integration with MiniOS7 Utility, makes function coding, compiling, uploading and executing simultaneously.
- 4. Multi languages compatible.
- 5. Support several C compilers.
- 6. Support syntax highlighting for easily programming by C, C++ languages.
- 7. File view and class view supported for easy maintenance.
- 8. Web browser embedded to offer most practical solution of enterprise connectivity via the Internet.
- 9. Offer projects manager to easily manage huge projects.
- 10. Provide full libraries and support various controllers.